

# Fundamentals of Industrial Parts Cleaning

# Intensive Training | Test Center Filderstadt, Germany

On the way to the final product many different parameters influence the required quality of the parts. That means, for efficient parts cleaning all the influences along the process chain must be taken into account. The participants will be sensitized regarding the possibilites and feasability in cleaning technology and will learn to assess cleanliness requirements correctly.



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With our one day seminar in Filderstadt you gain profound knowledge about the fundamentals of industrial parts cleaning. After the theoretical part you will be able to experience the machines in our Test Center.







## Theoretical Part

### 1. Targets and requirements for a cleaning process

- Coarse cleaning, fine cleaning, precision cleaning
- Fulfillment of requirements for component cleanliness
- Easy-to-clean design

### 2. Entry into parts cleaning

- Basics of organic and inorganic chemistry (lipophobicity / hydrophilicity)
- Origin, classification and composition of contaminations (cooling lubricants, oils, swarf or particles)

### 3. Influence factors on the cleaning process

- Part (material, kind and amount of contamination, geometry, quantity, cleaning time)
- Cleaning media (aqueous/solvent)
- Demands on the surface quality and the part cleanliness
- Staff (process relevant employees)
- Work piece carriers

### 4. Machine-specific process parameters

- Bath maintenance measures (media preparation)
- Cleaning and process technology solutions (spraying, splashing, flooding, injection flood washing, vapor degreasing, ultrasound with different frequencies, part movement like turning, swiveling and so on...)

### 5. Basics of technical cleanliness according to VDA 19.1

# Practical Part

- Visit of the Test Center
- Explanation of the components of aqueous as well as solvent cleaning systems directly on the object

Dates/Price/Duration: upon request, 1 day

You would like to find out more, have questions or need an individual offer and personal advice? Our trainers look forward to your message.

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